

Energy storage

in artificial subsurface openings - construction, operation, risk and decision making

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Energy storage in artificial subsurface openings - construction, operation, risk and decision making

Energy Storage Caverns (in rock)

Examples

How are they built – how to present this in models

Risk and decision making

Energy Storage Caverns

Examples – Different Operations

CAES

Magnetic

Pumped Hydro

Oil/Gas

CO₂ -plus

Compressed Air Energy Storage



Source: RWE AG

Air is compressed and stored in natural formations, natural or artificial caverns

Compression causes heating

Heat can be removed and stored separately

Hot air can be stored

Compressed air

Flows through turbine while expanding

Expansion process can be combined with

gas turbine

Heat can be extracted

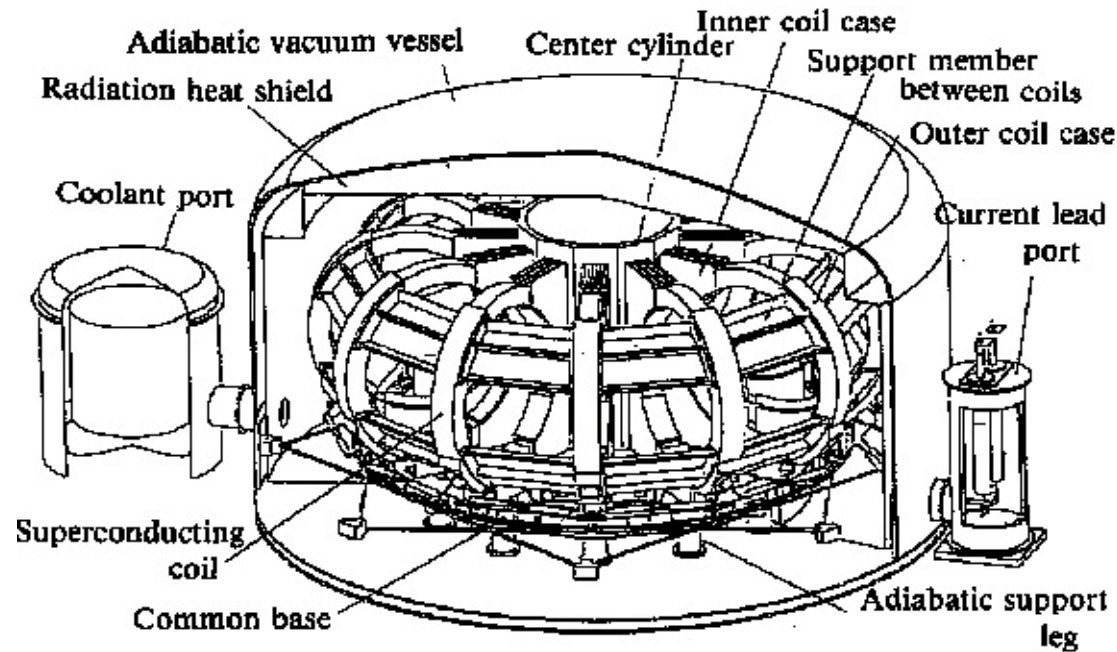
to **produce energy**

Cavern/Surrounding Ground

→ *Subjected to*

High and Cyclic Pressure/Temperature

Superconducting Magnetic Energy Storage



: Conceptual design of a superconducting coil

Source: http://www.wtec.org/loyola/scpa/02_06.htm

Cavern instead of "vessel" for containment



Subjected to

High and Cyclic Pressure/ Low Temperature

Short-term Energy Storage

Fast respond times

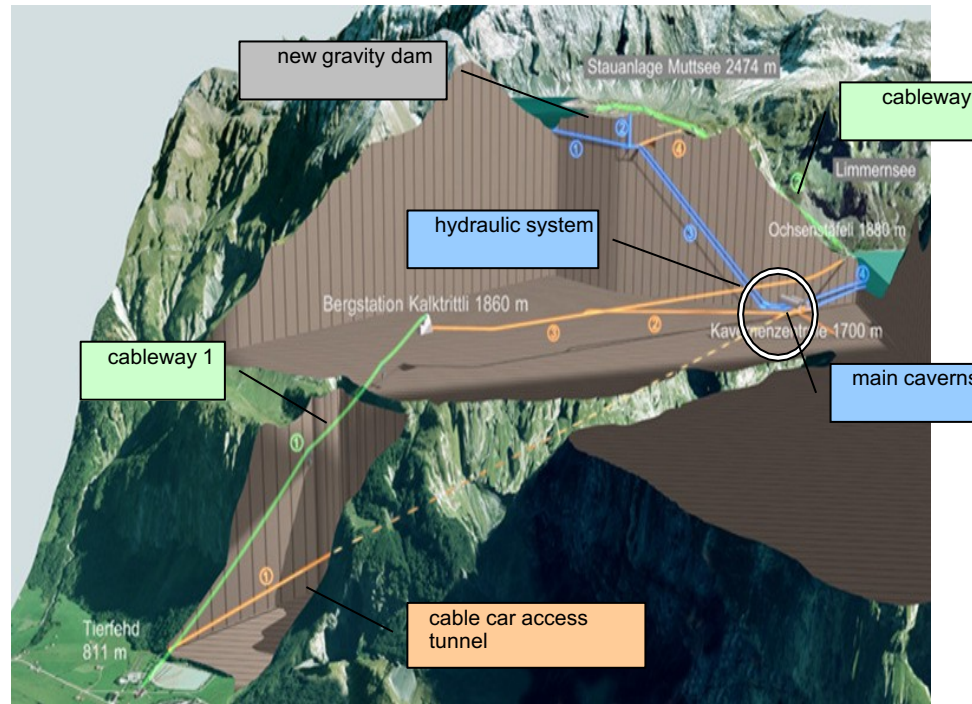
But

Requires Cooling (Reduces efficiency)

Magnetic field acts on containment

Pumped Hydroelectric Storage

Example Linth-Limmern 1500 MW Plant -Switzerland



General Layout



Machine Cavern 150x31x54m

From Müller et al WTC 2013

Classic energy storage using gravity

Reversible Turbine/Pump-Generator/Motor System

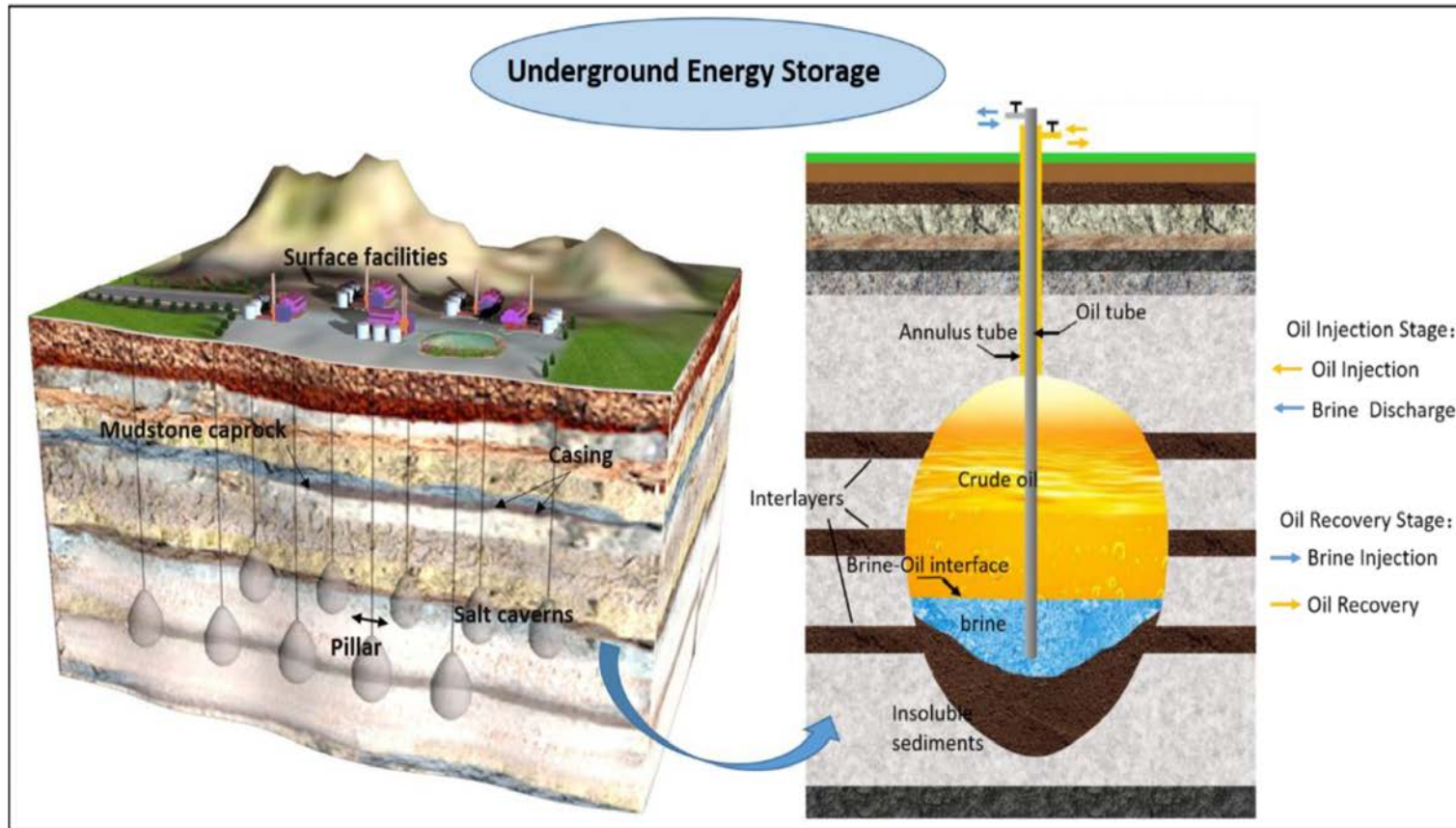
Pump water when excess energy available

Use water when energy needed



*Cavern to accommodate large machinery or transformers
– no groundwater inflow where electric equipment*

Oil/Gas Storage in Salt Caverns



Caverns created through leaching of salt

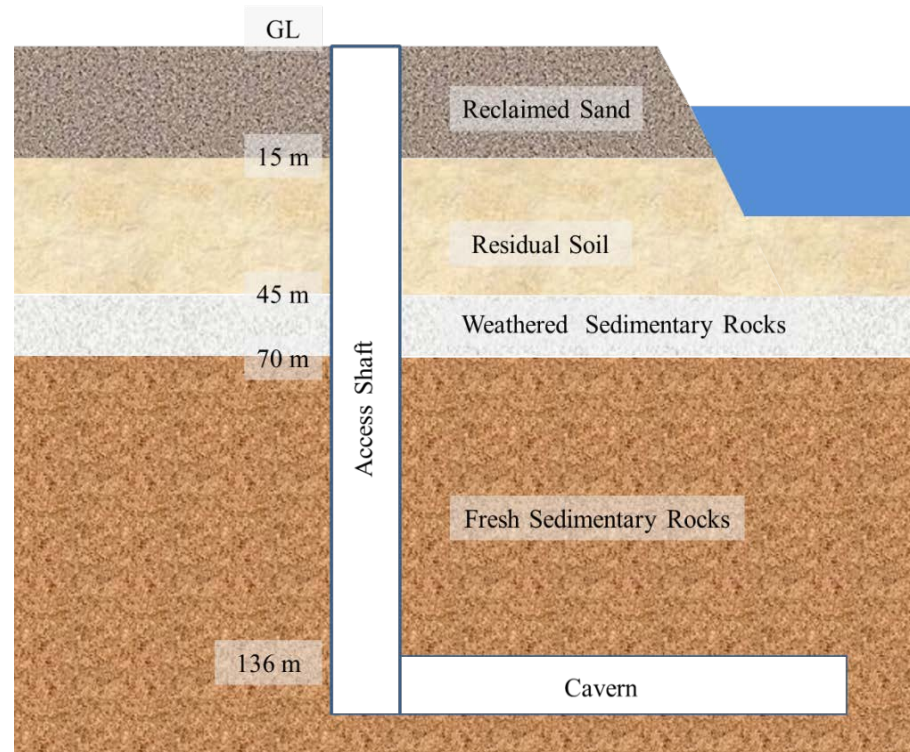
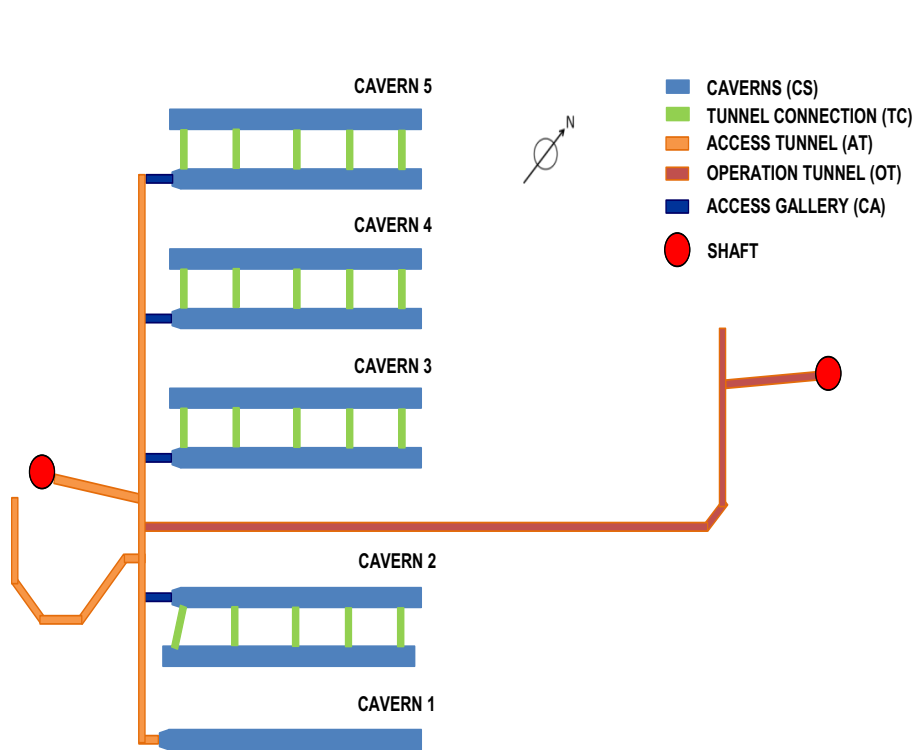
Typical volumes are ~ 10 million barrels ~ 1.6 million m³ per cavern

From: Zang et al. **Microscopic Pore Structure of Surrounding Rock for Underground Strategic Petroleum Reserve (SPR) Caverns in Bedded Rock Salt** Energies 2020



*Caverns in salt are "by definition" watertight
However, subsidence with damage on the surface possible
Cyclic pressurization particularly if gas*

Oil/Gas Storage in Rock Caverns



Jurong Oil Storage
Caverns Singapore

System of Tunnels
and Caverns

Cavern Size
20 x 27 x 340 m

→ *Rock around caverns must have low permeability*

NEW IDEA Underground CO₂ Storage for Energy Storage and Production

Concept

Capture CO₂ and store it as Supercritical CO₂ in caverns

Use Supercritical CO₂ for power production preferably but not exclusively in a closed (Allam) cycle

Pluses

Contribute to CCUS

Very efficient power production

Advantageous compressibility of Supercritical CO₂

Minuses

Temperature increase caused by compression

Limited total volume

Cavern and surrounding ground subjected to high and cyclic pressure and temperature

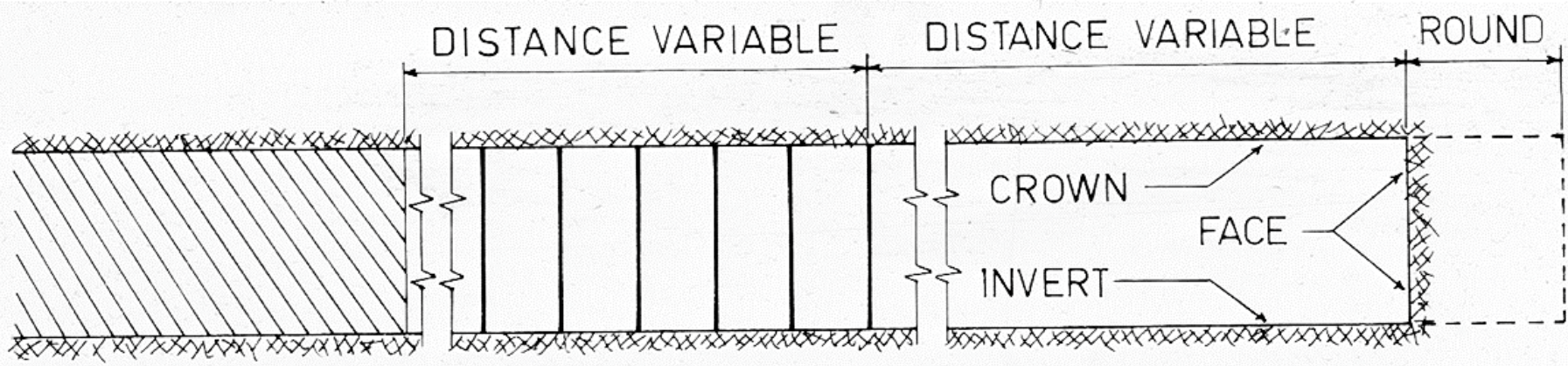
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Energy Storage Caverns

Examples

How are they built – how to present this in models

Risk and decision making



PERMANENT SUPPORT
(LINER)

CAST IN PLACE
CONCRETE

SHOTCRETE

SEGMENTED
ELEMENTS

INITIAL
SUPPORT

STEEL SETS

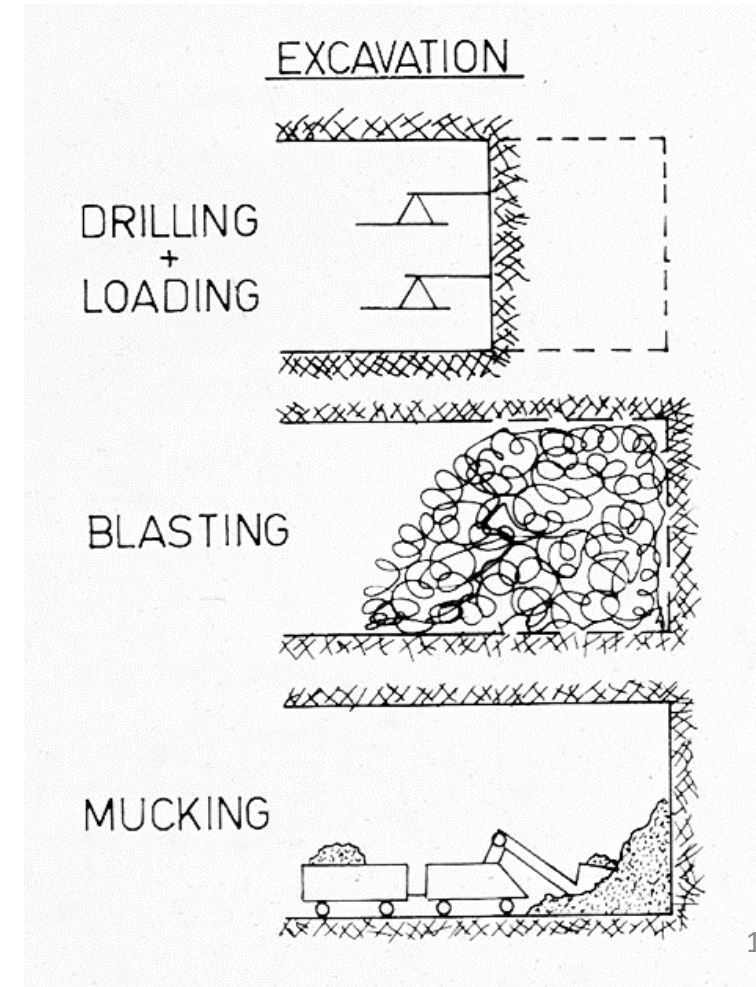
BOLTS

SHOTCRETE

SEGMENTED
ELEMENTS

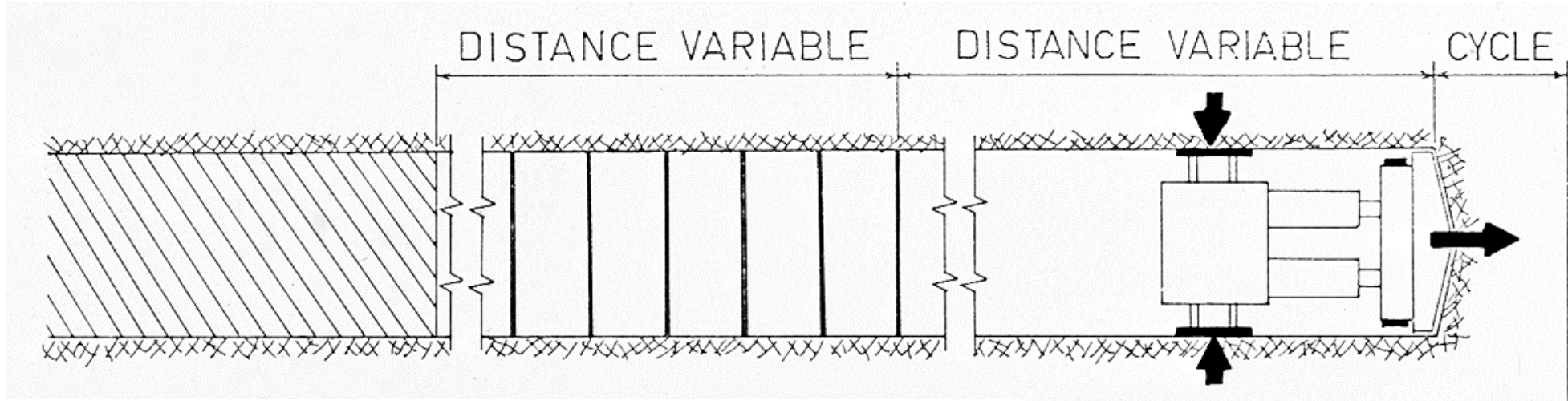
COMBINATIONS

TUNNEL IN ROCK
DRILLING AND BLASTING



Drill Rig





PERMANENT SUPPORT
(LINER)

CAST IN PLACE
CONCRETE

SHOTCRETE

SEGMENTED
ELEMENTS

INITIAL
SUPPORT

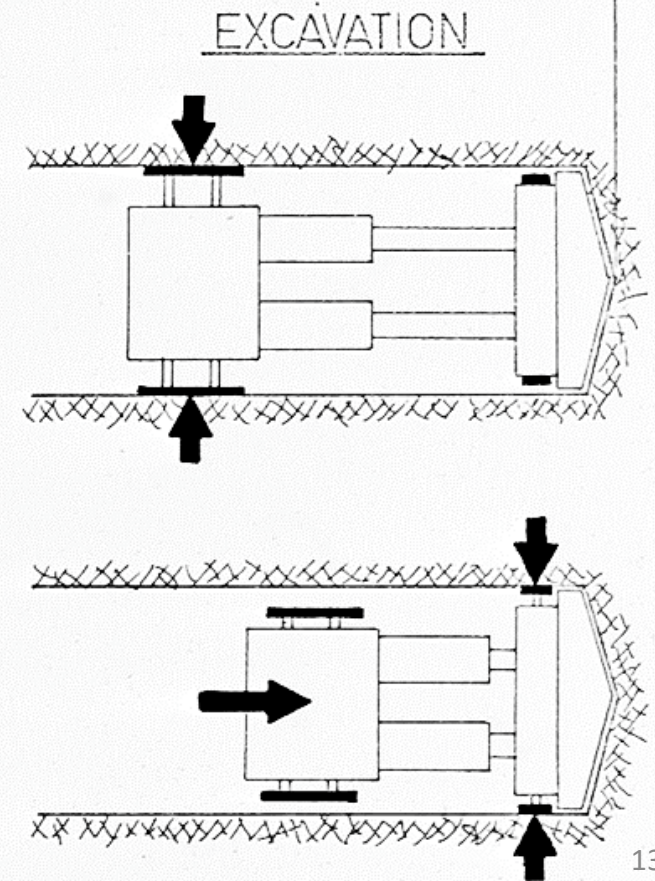
STEEL SETS

BOLTS

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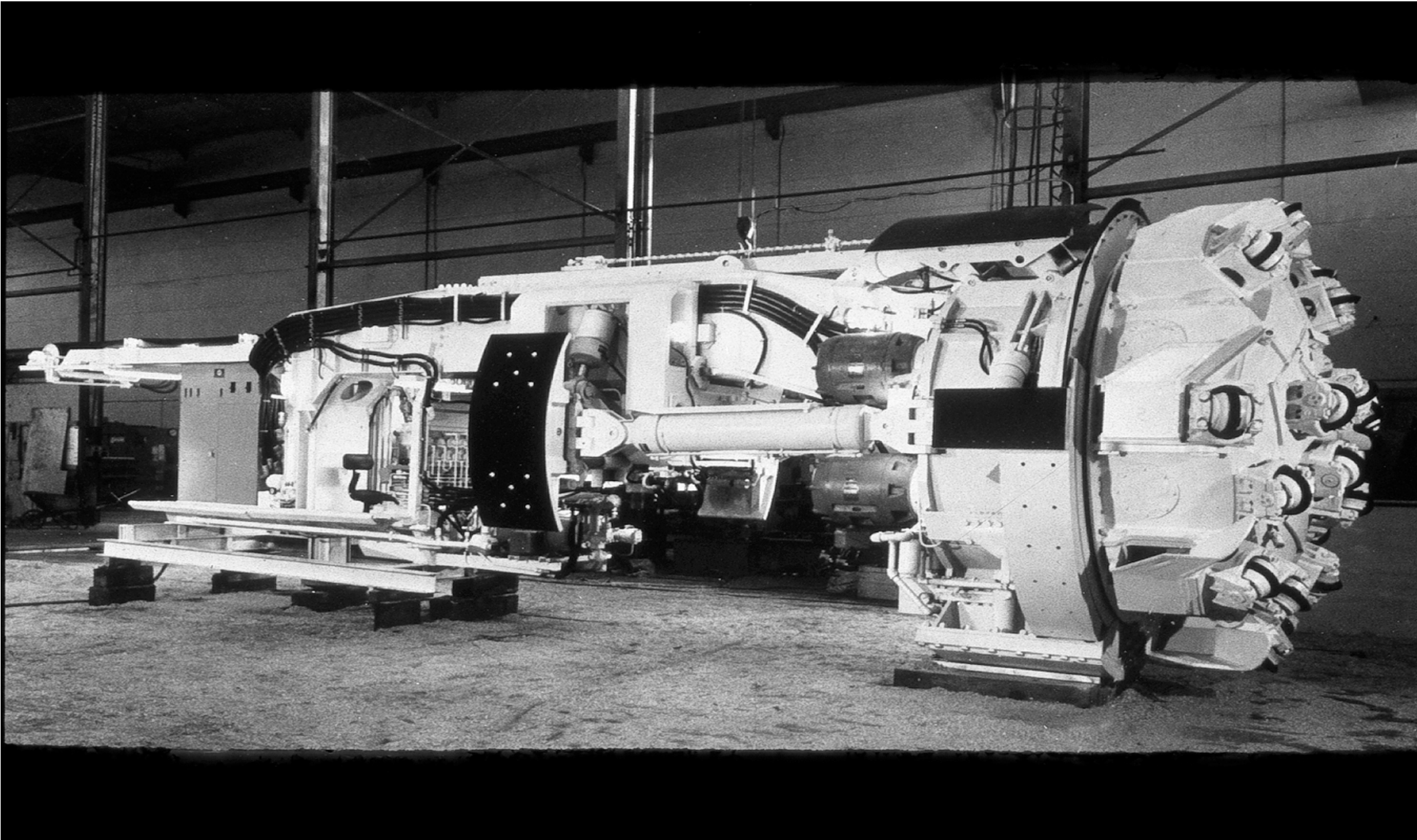
COMBINATIONS



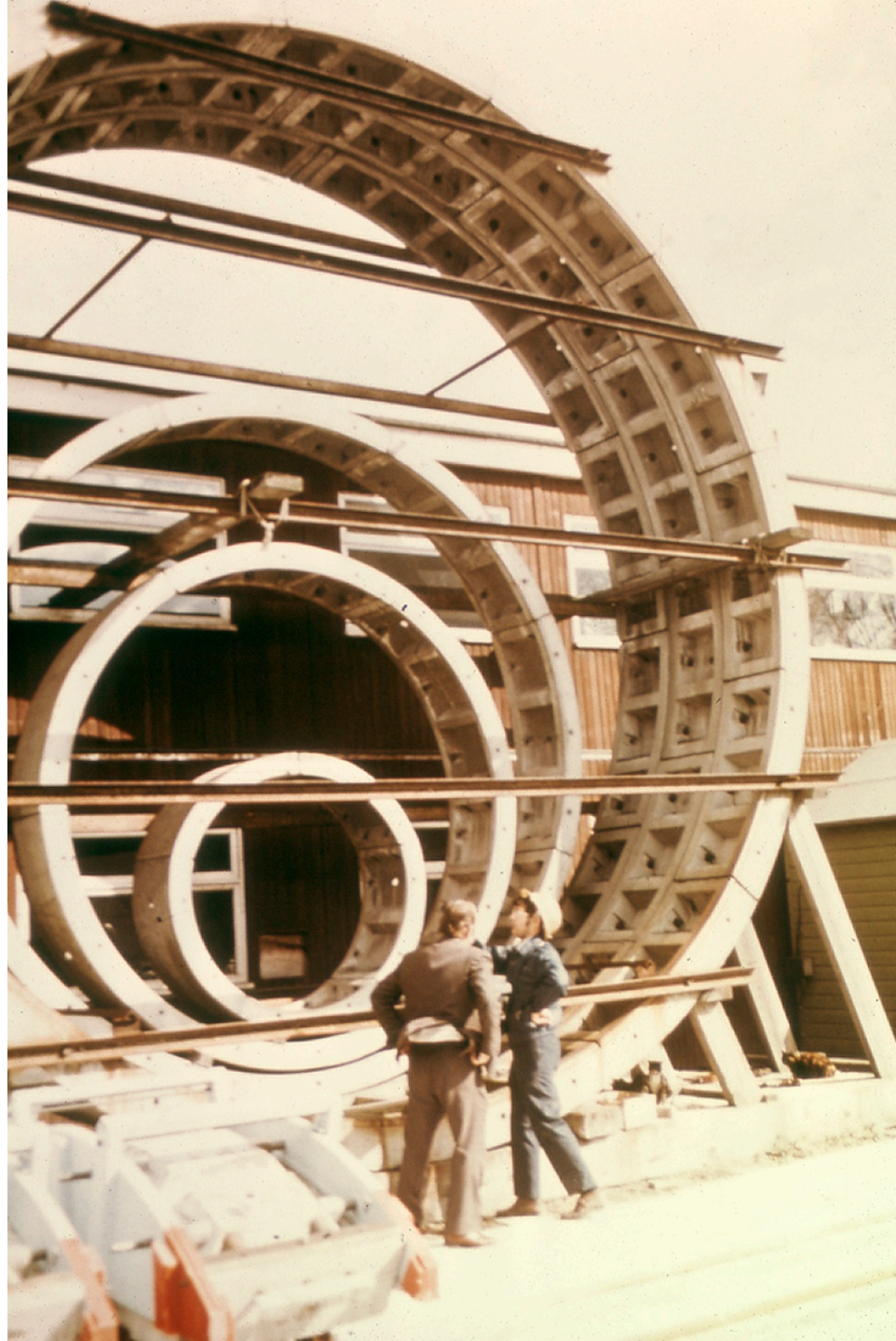
TUNNEL IN ROCK

TBM - Tunnel Boring Machine

Robbins Rock Tunnel Boring Machine

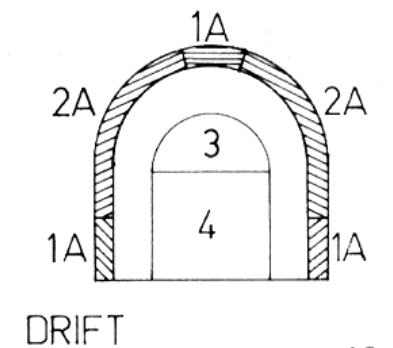
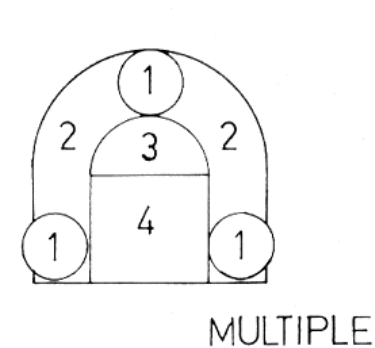
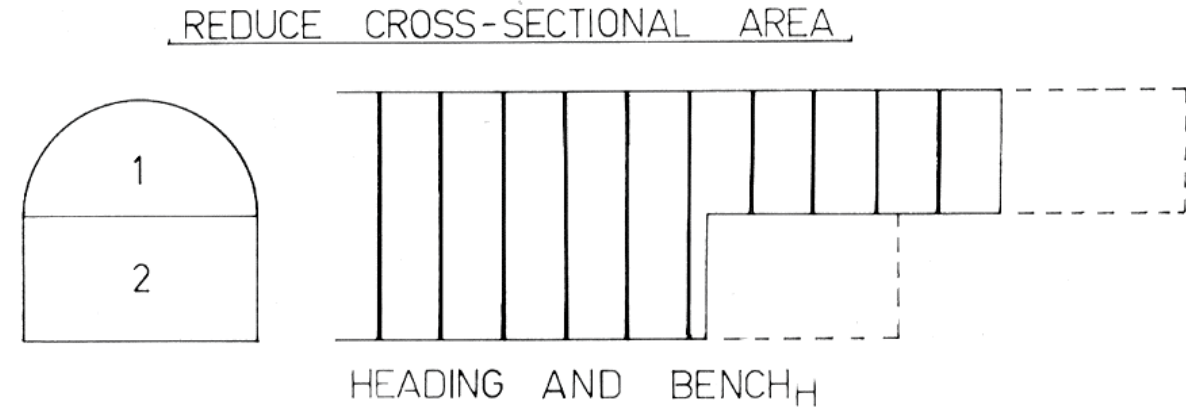
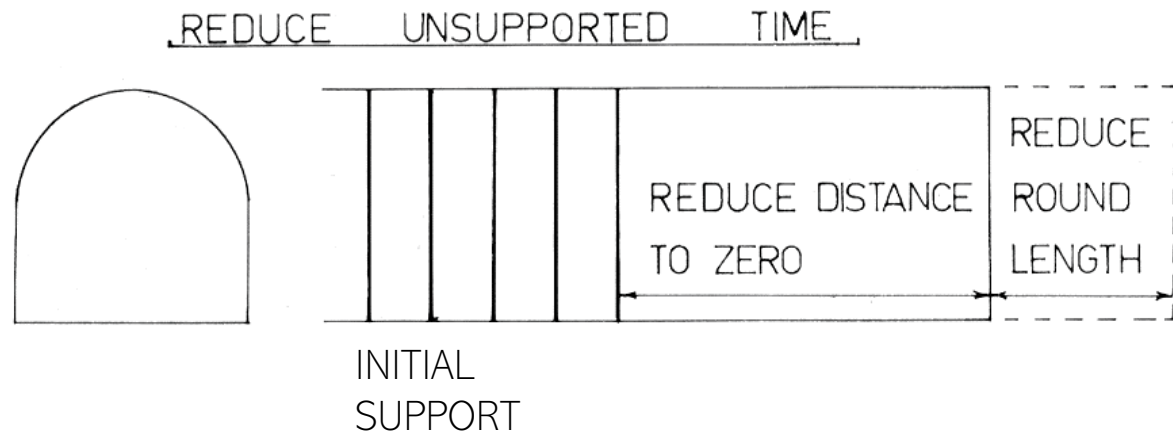


Segmented
Tunnel
Liners



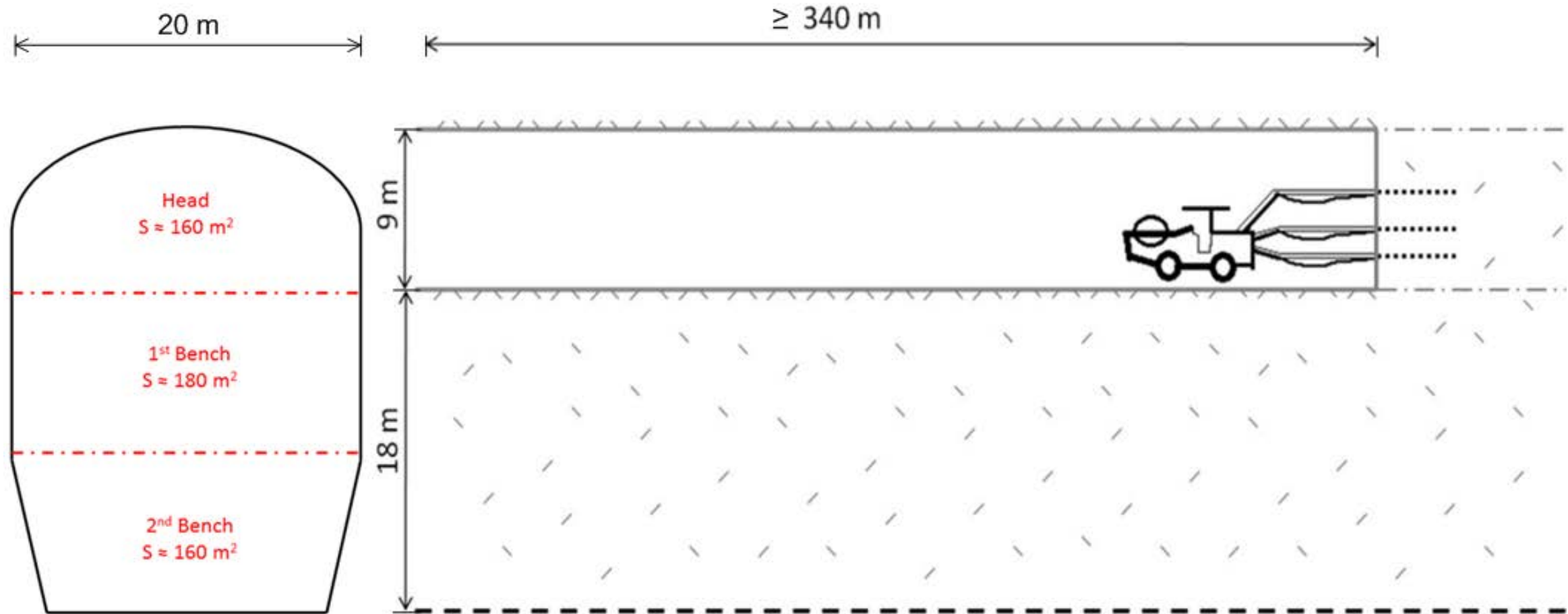
STABILITY OF UNDERGROUND OPENING

Quality of Rock and Size of Opening Affect Excavation – Support – Process



JURONG, Oil Storage Caverns, Singapore

Cavern construction with drilling and blasting, multiple headings and benches



Washington DC Metro
Dupont Station Cavern



Monte Ceneri Base Railroad Tunnel Switzerland -



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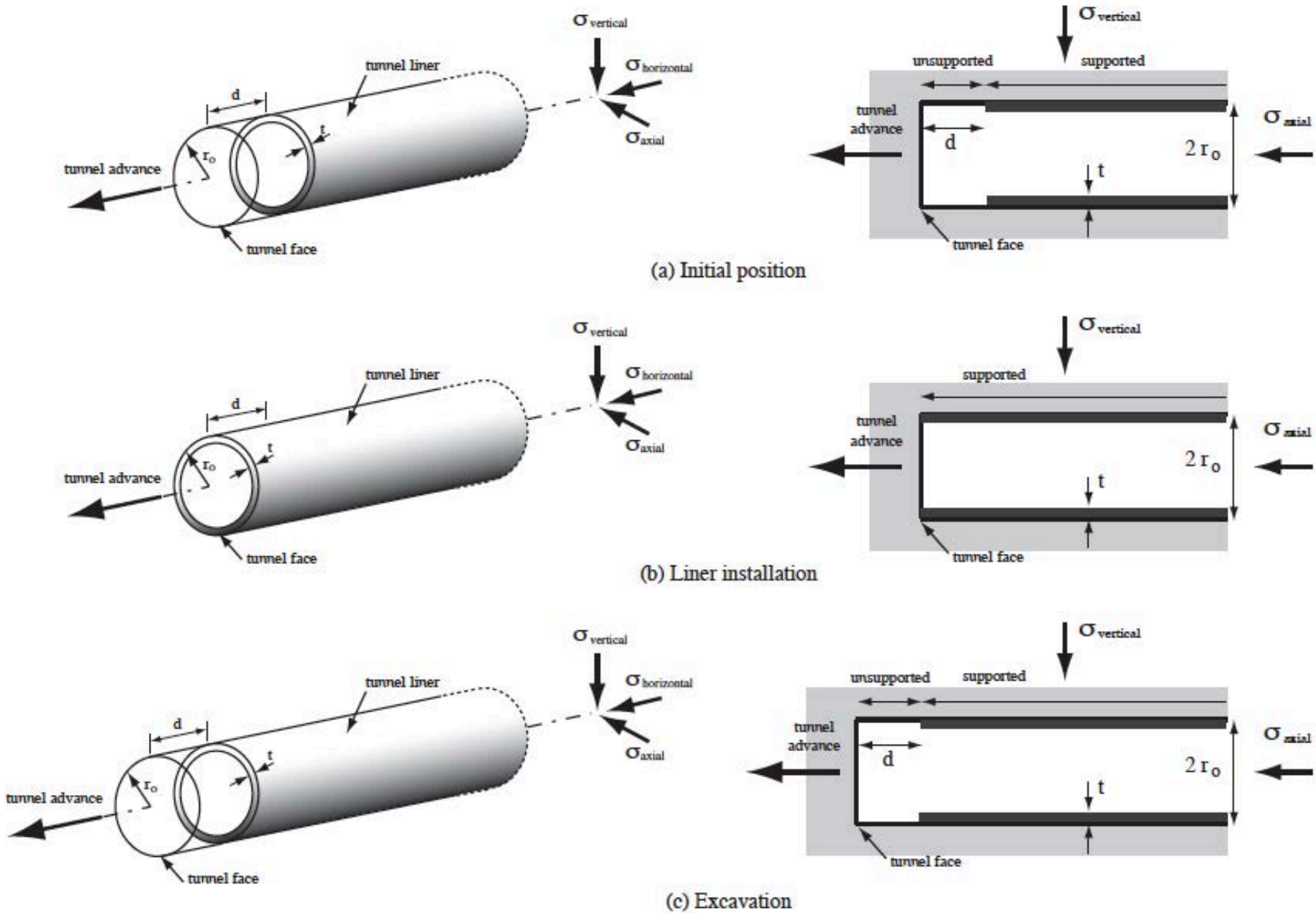
Energy Storage Caverns

Examples

How are they built – **how to present this in models**

Risk and decision making

Excavation and Support of a Lined Tunnel



Deformable Supports Gotthard Base Tunnel



Open
Slot

Deformable
Supports
Gotthard Base
Tunnel



Closed Slot

We have seen that

Construction of caverns involves:

- Complex excavation support processes
- Complex stability issues

Operation of energy storage caverns may involve:

- Complex load cycles and possibly high loads
- Complex temperature cycles and possibly high/low temperatures

This requires models

- That can represent the physical processes
- That can represent assess and optimize the interaction of all these processes
- all of which are **uncertain**

Models representing physical conditions and processes

3-D Finite Element Model
representing stresses/pore pressures

Discrete Fracture Network Model
representing geometry, flow, temperature

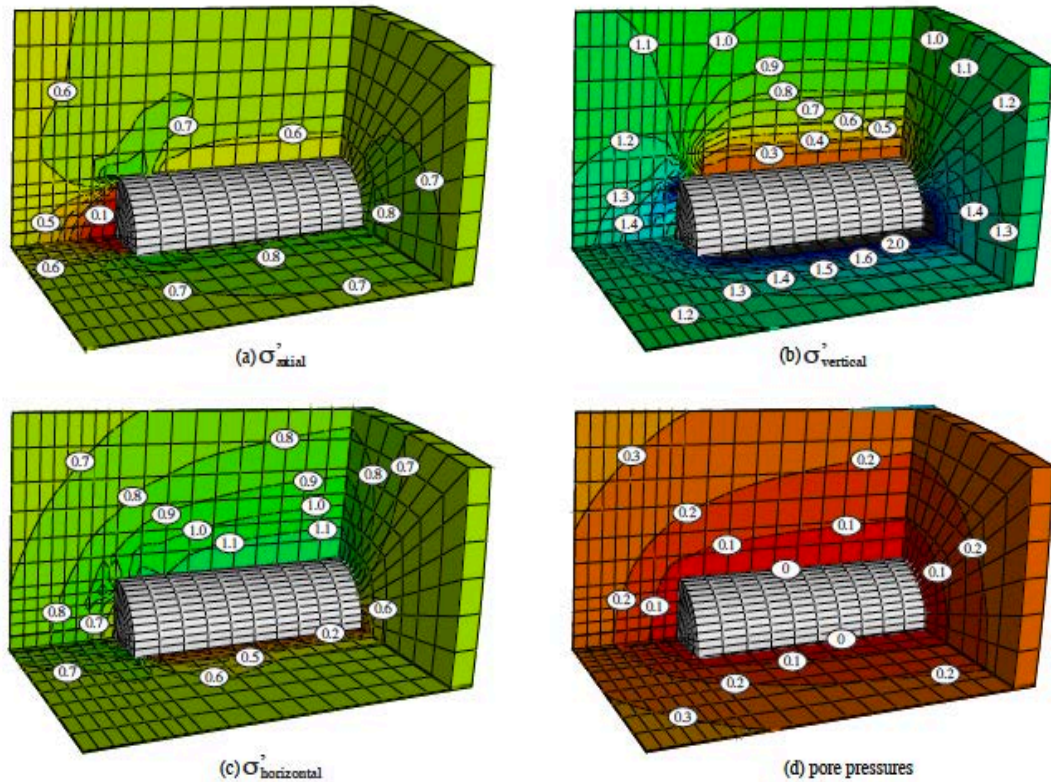
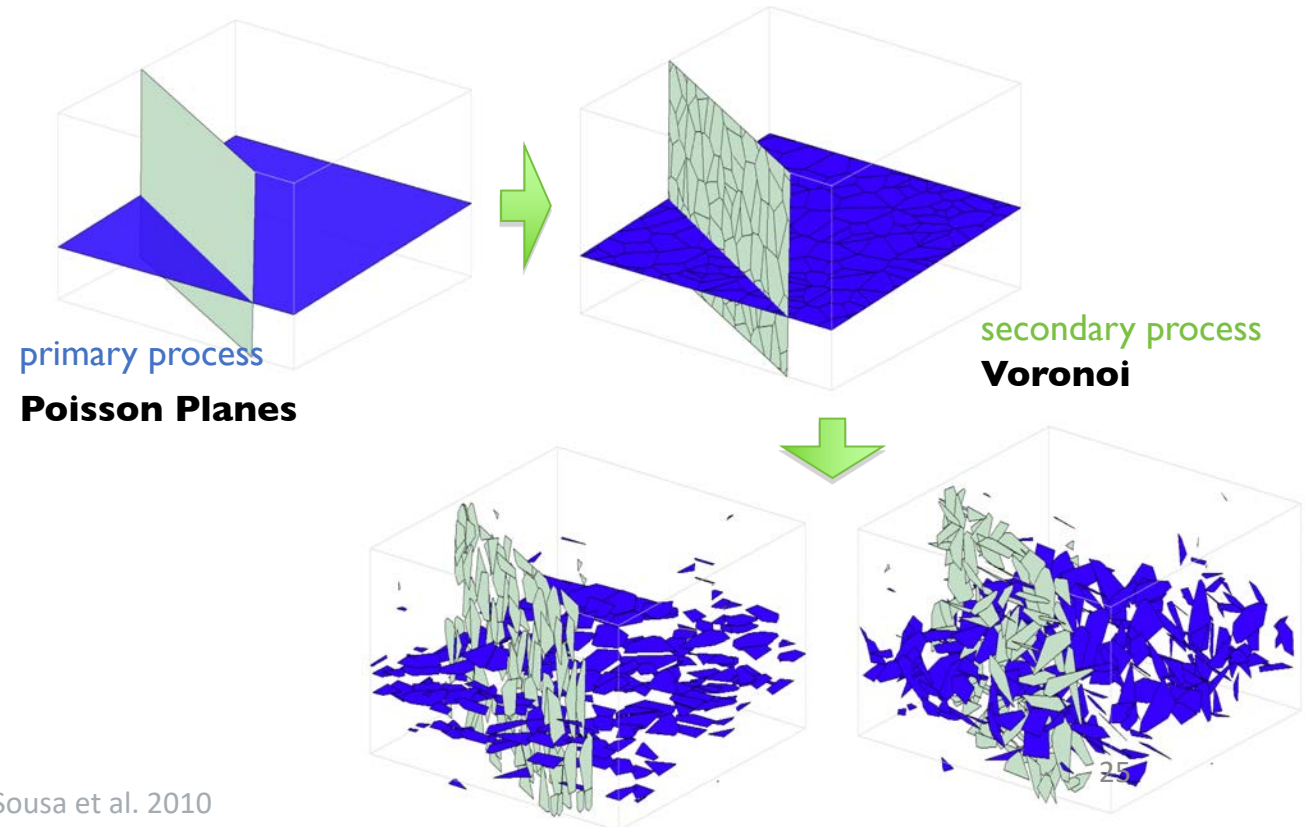


Figure 4.14 Three-dimensional View of Stresses and Pore Pressures for an Unsupported Deep Tunnel with $r_0 = 2\text{m}$, $\sigma'_v = 1.0\text{MPa}$, $K_0 = 0.5$, $u = 0.5\text{MPa}$. Long Term Analysis

GEOFRAC – Stochastic Fracture Pattern Model

GEOFRAC's stochastic processes are implemented and optimized in MATLAB.



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Energy Storage Caverns

Examples

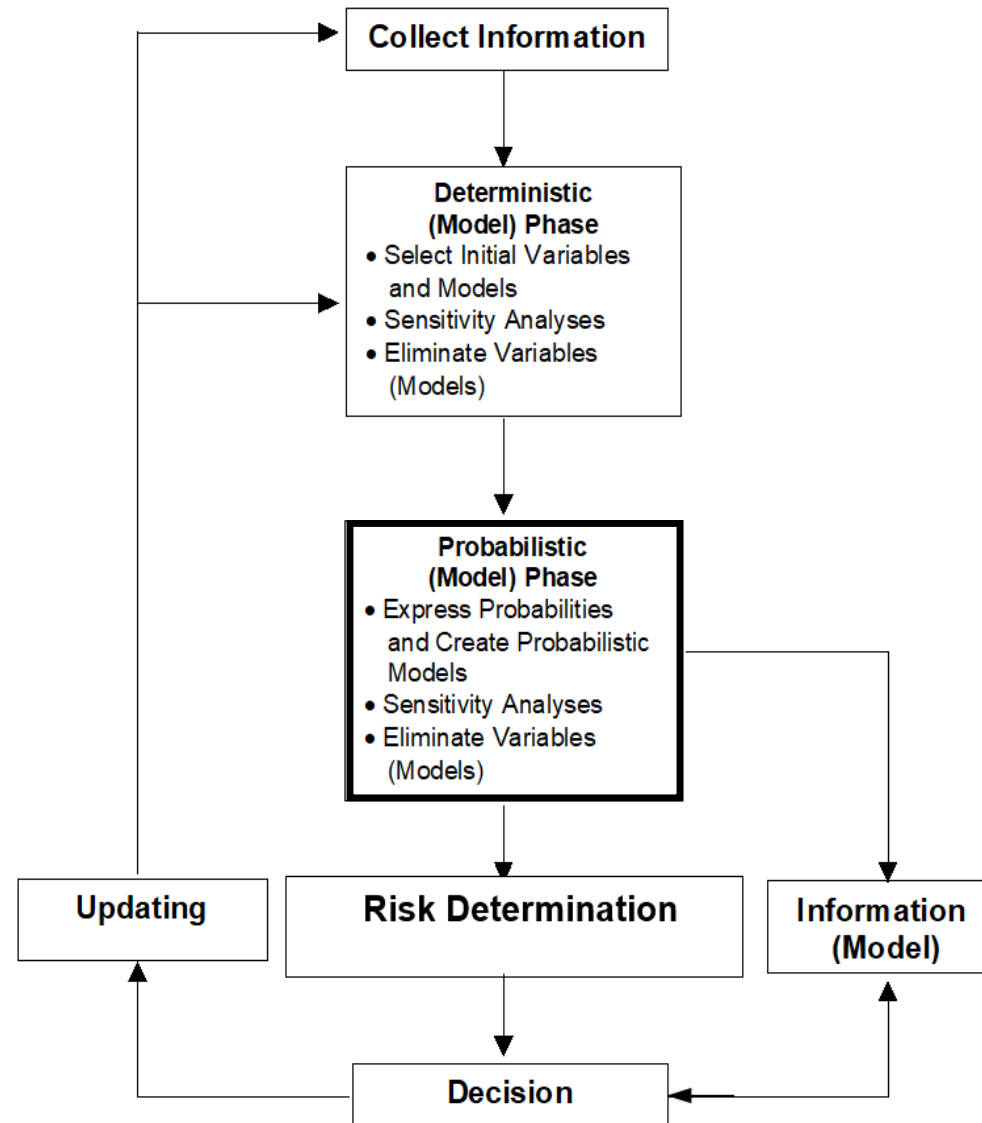
How are they built – how to present this in models

All the above are affected by many uncertainties



Risk based on decision making under uncertainty

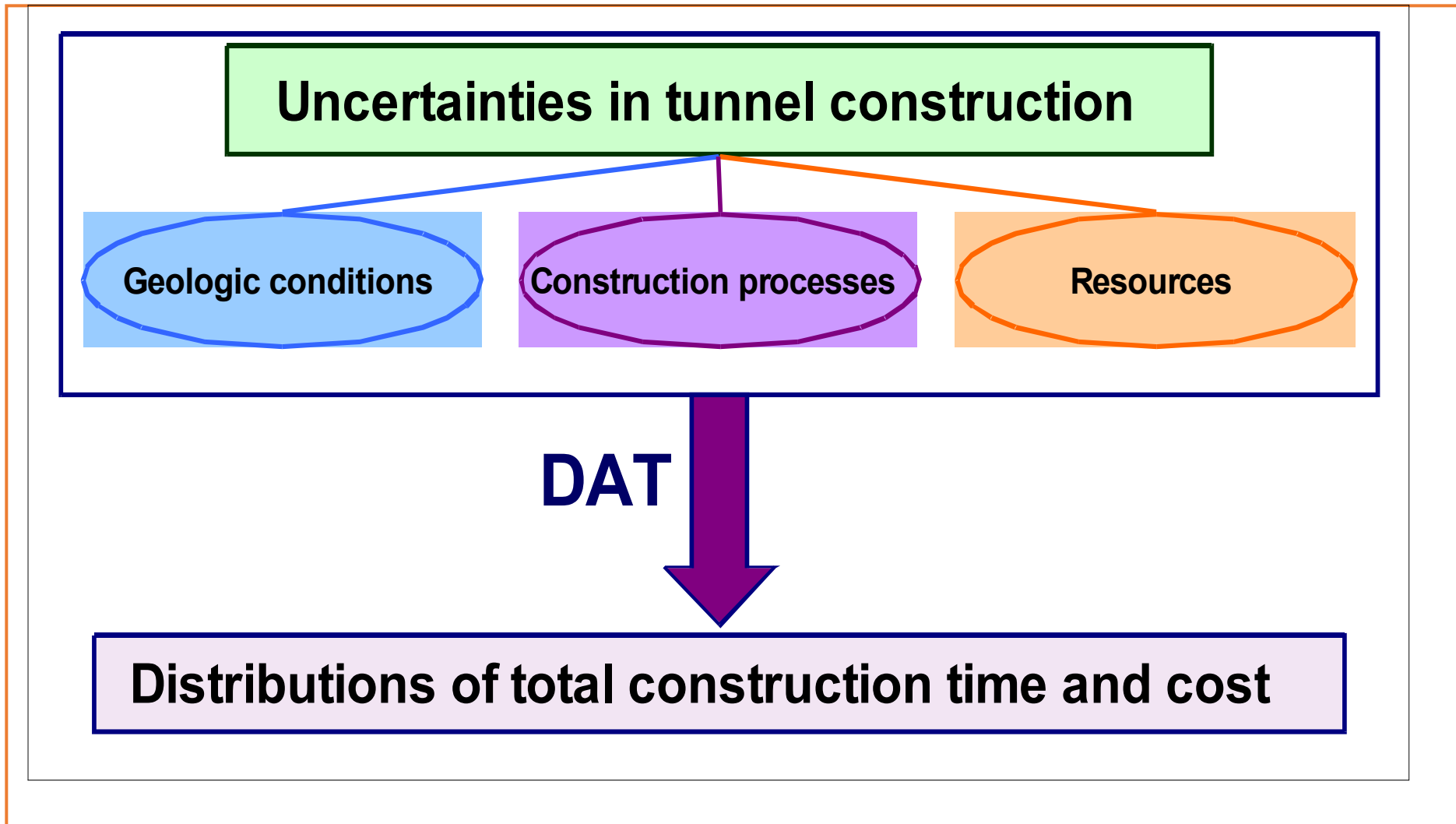
Decision Making under Uncertainty



Decision Aids for Tunnelling (DAT)

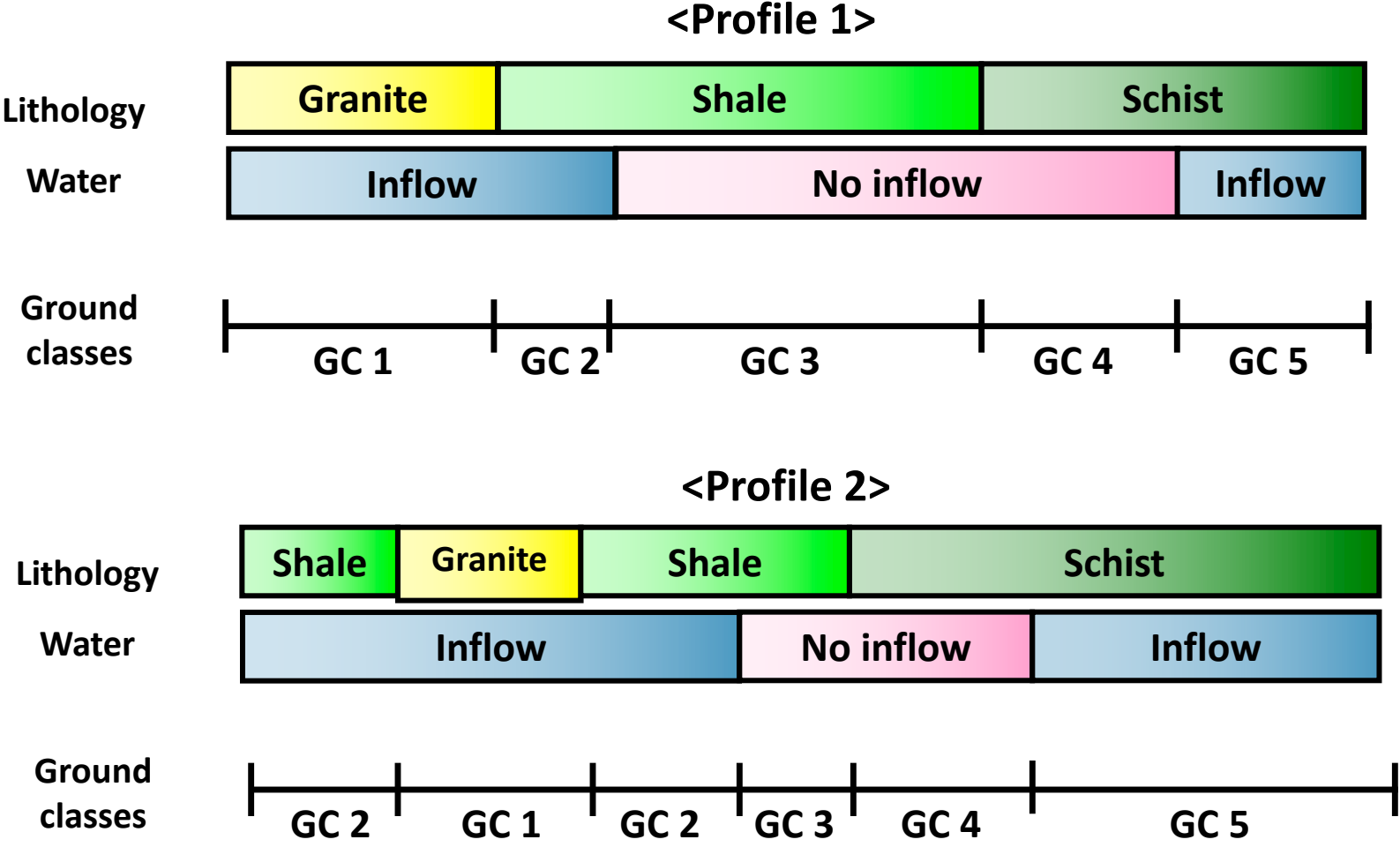
Developed by H.H. Einstein and Group at MIT together with EPFL (Switzerland)

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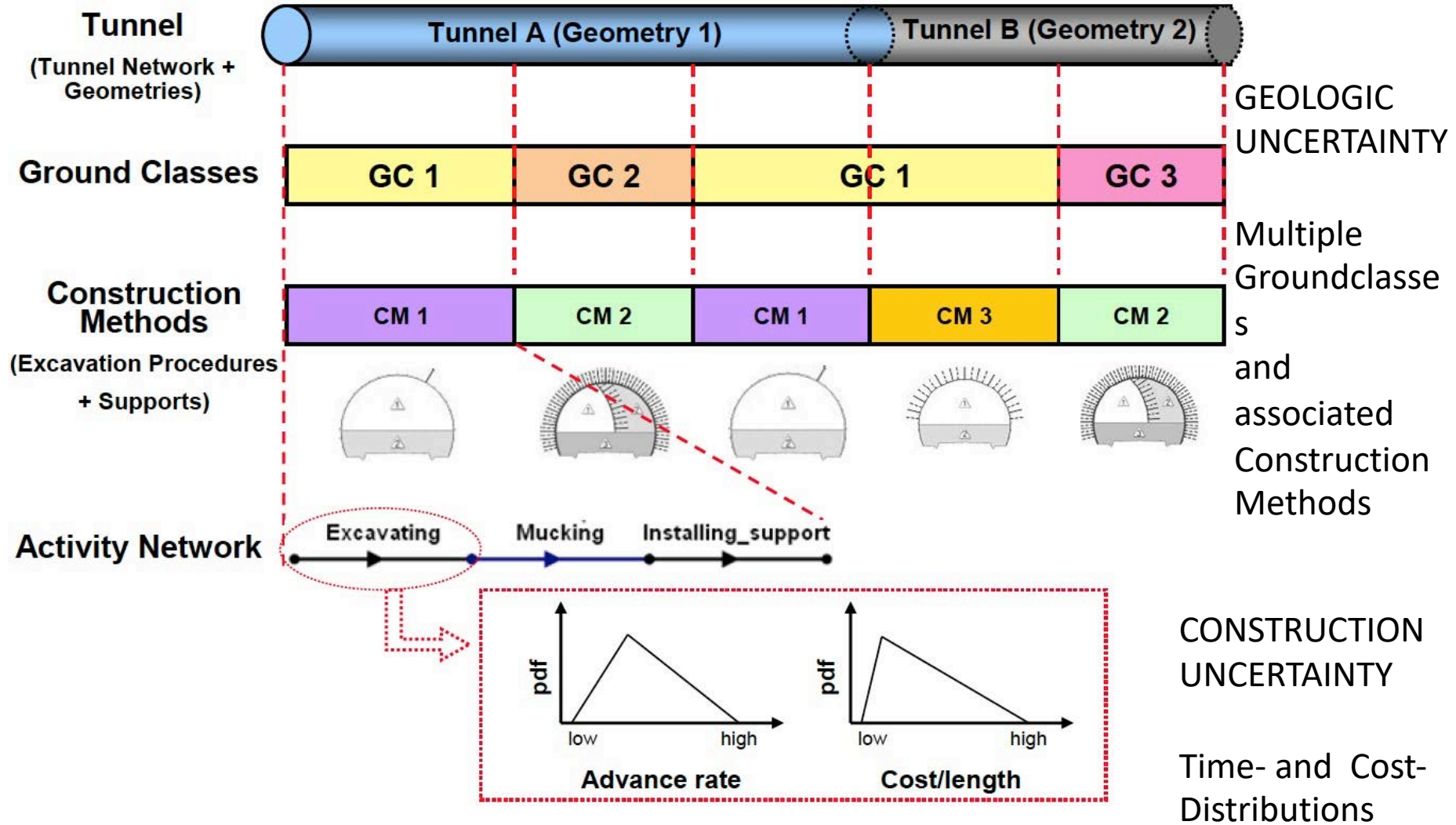


Descripton of Geology with Uncertainties

- **Ground Class Profile**

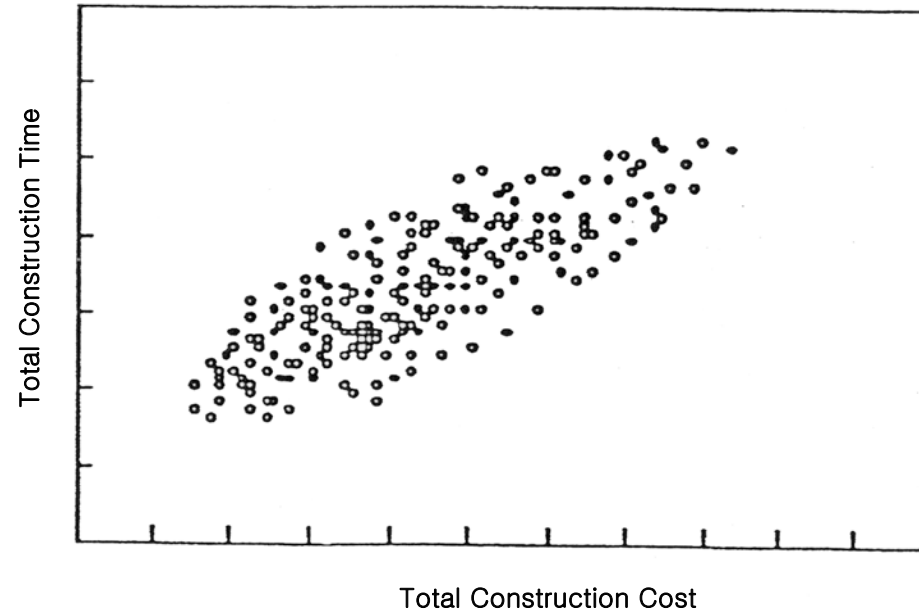


Decision Aids for Tunneling - Principles



RESULT

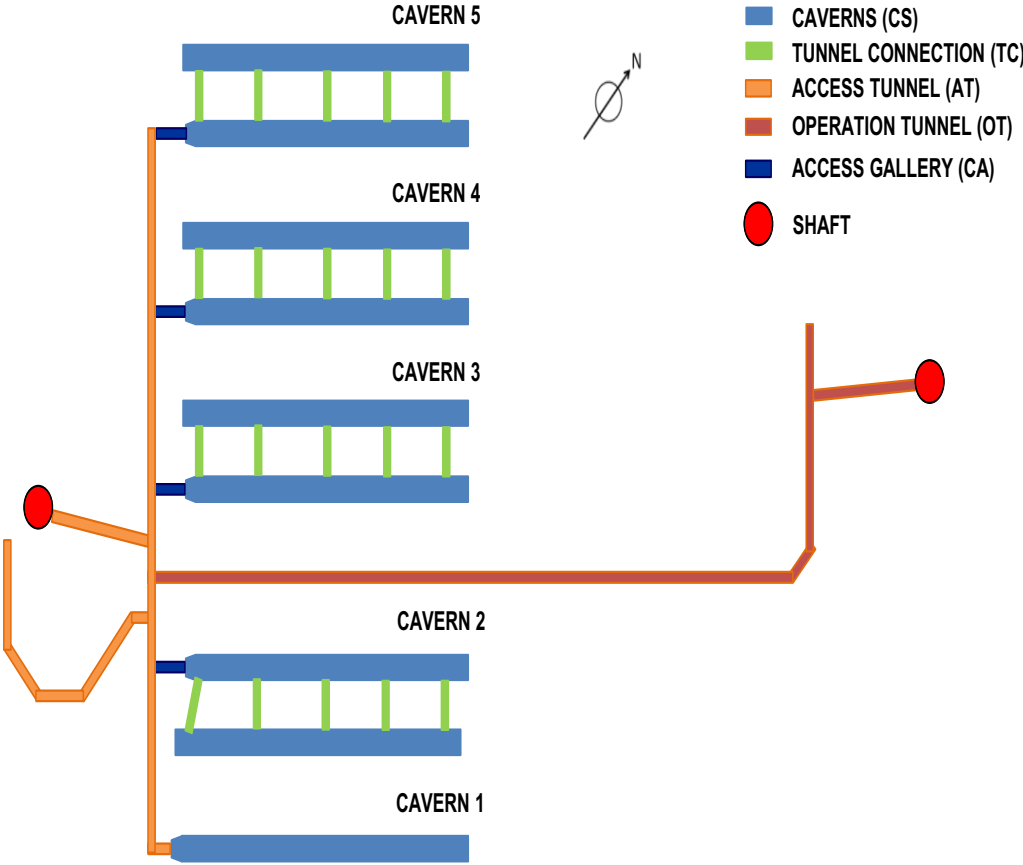
TIME-COST SCATTERGRAM



Used to assess risk e.g probability to exceed a limit cost or time

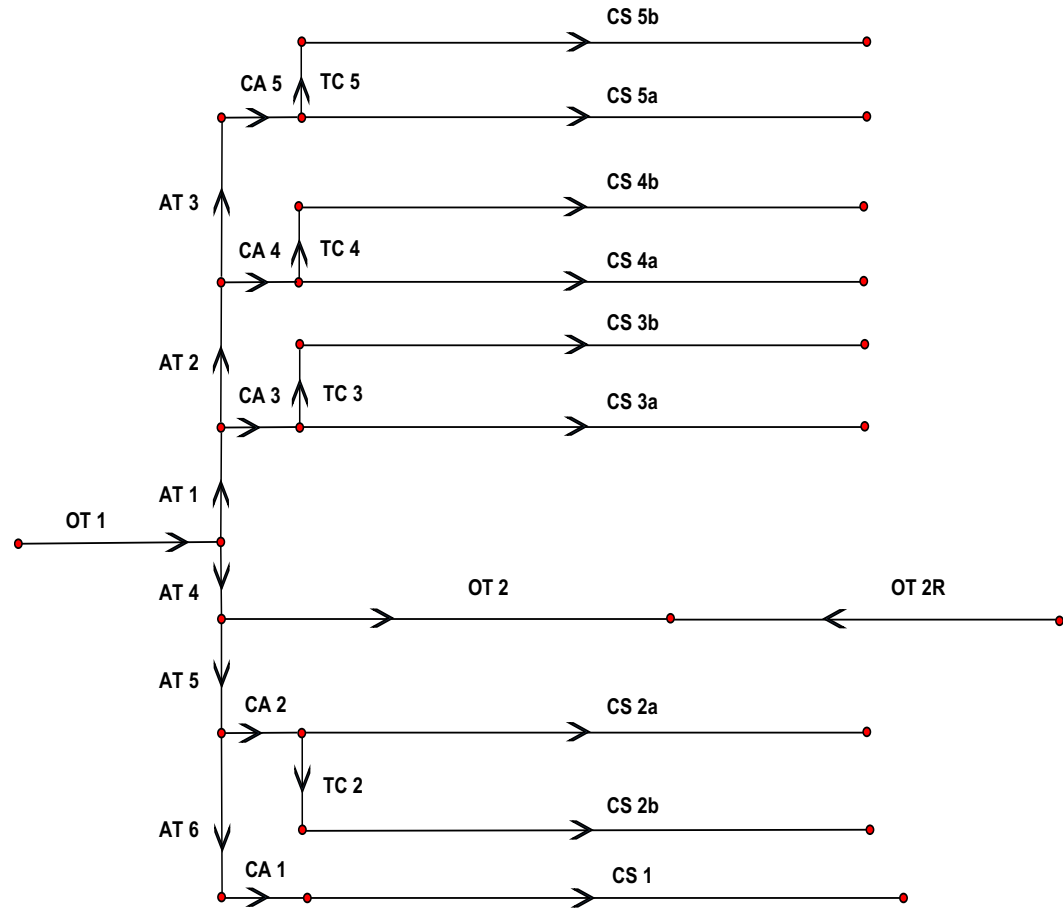
DAT Application: JURONG, Oil Storage Caverns, Singapore

Layout



- █ CAVERNS (CS)
- █ TUNNEL CONNECTION (TC)
- █ ACCESS TUNNEL (AT)
- █ OPERATION TUNNEL (OT)
- █ ACCESS GALLERY (CA)
- SHAFT

Tunnel/Cavern Networks for the DAT



JURONG, Oil Storage Caverns, Singapore

Comparison of Construction Time DAT and Actual Boxplot

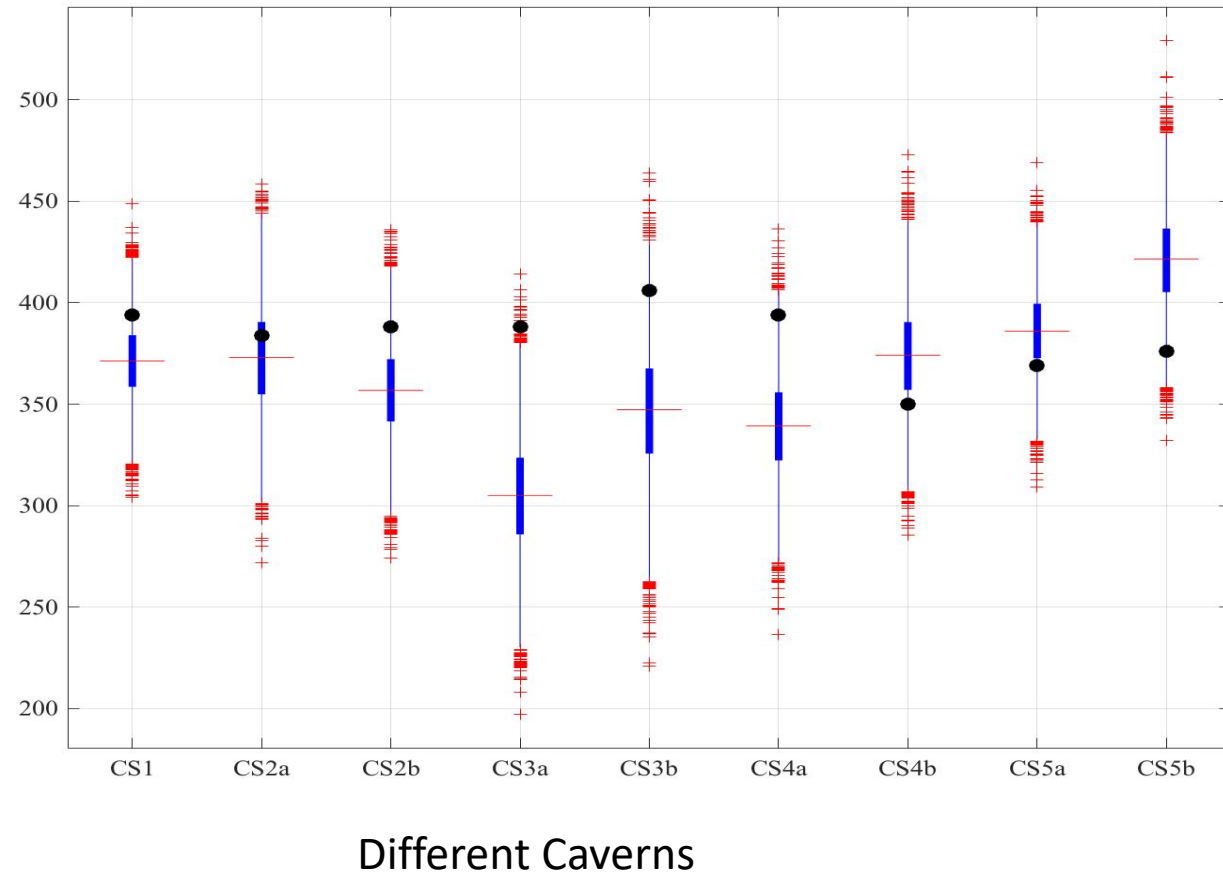
Construction Time in Days

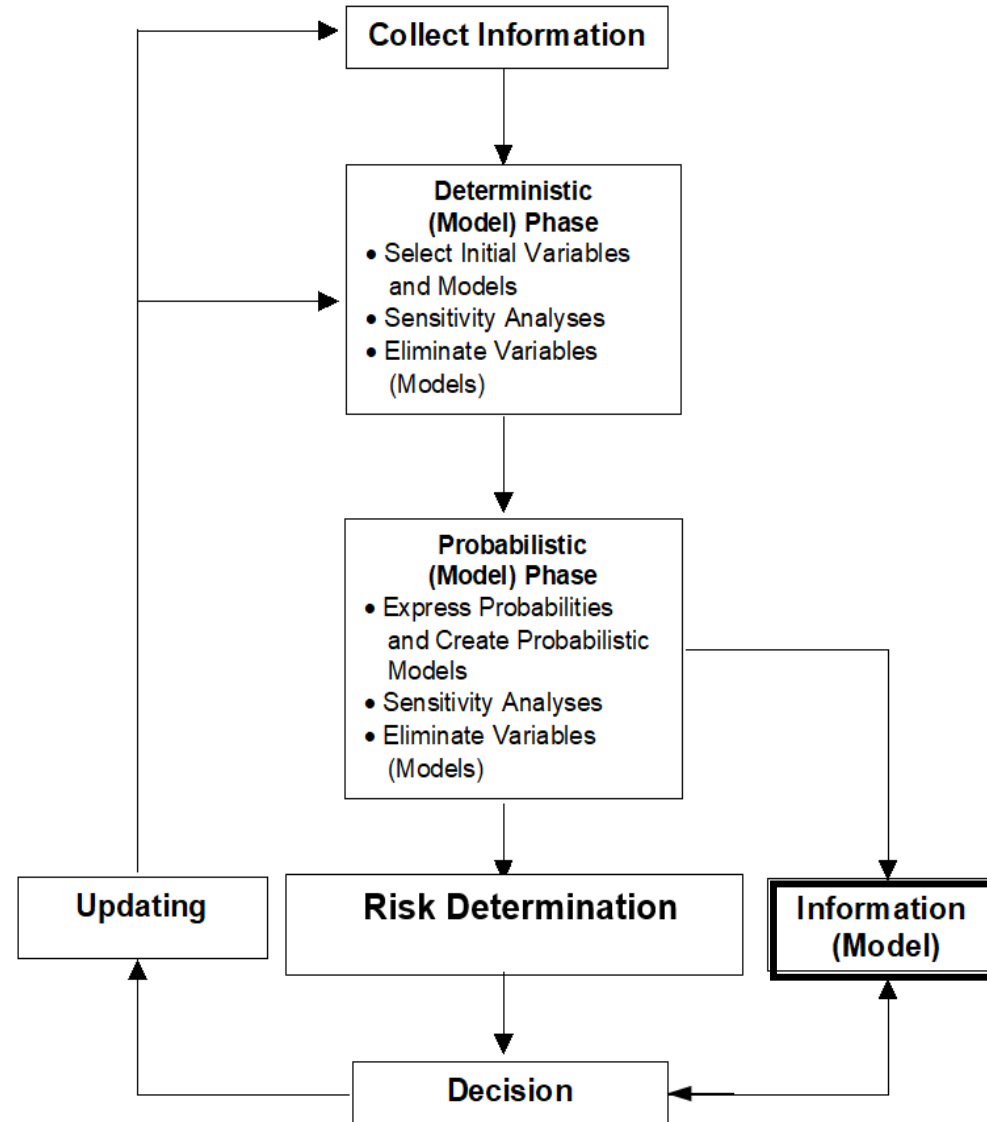
Black Dots – actual

Horiz. Line – Median DAT

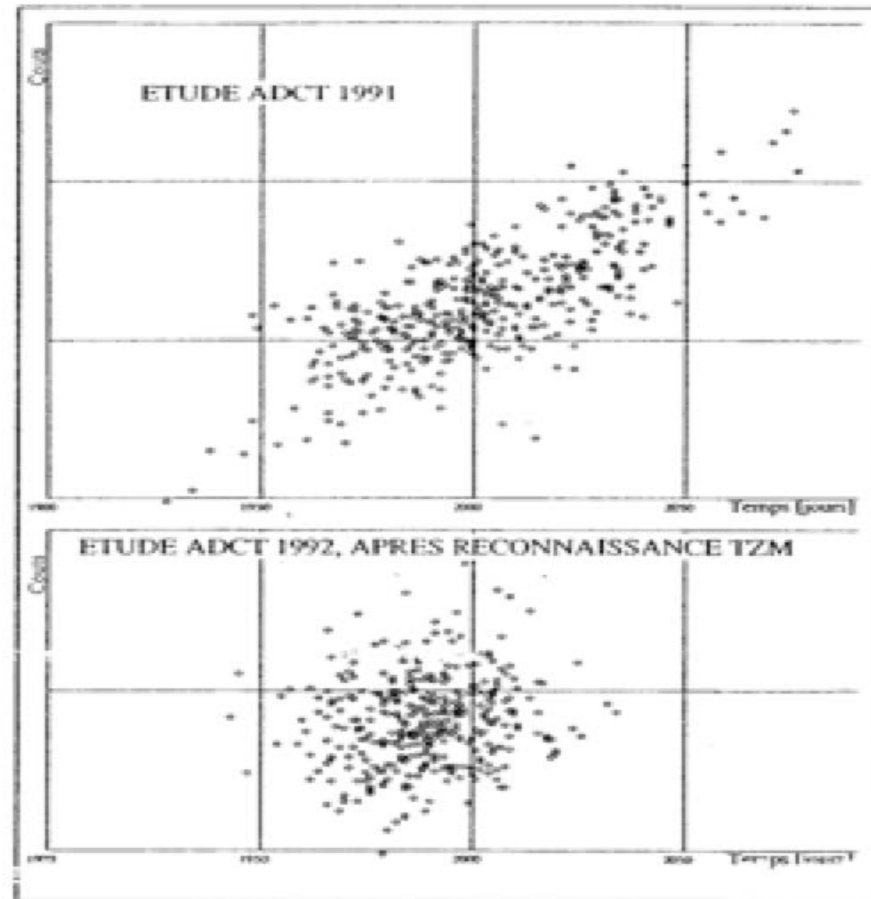
Blue Section- +/- 25% DAT

Orange Rectangles 95/5% DAT





Effect of Exploration on Construction Time Cost Scattergram.



Top Scattergram Before Exploration; Bottom Scattergram After Exploration. (From Descoedres and Dudt, 1994).

Is Exploration worthwhile?
Estimate with Preposterior Analysis using Bayes Theorem

$$P[B_j|A] = \frac{P[A|B_j] \cdot P^0[B_j]}{\sum_{j=1}^n P[A|B_j]P[B_j]}$$

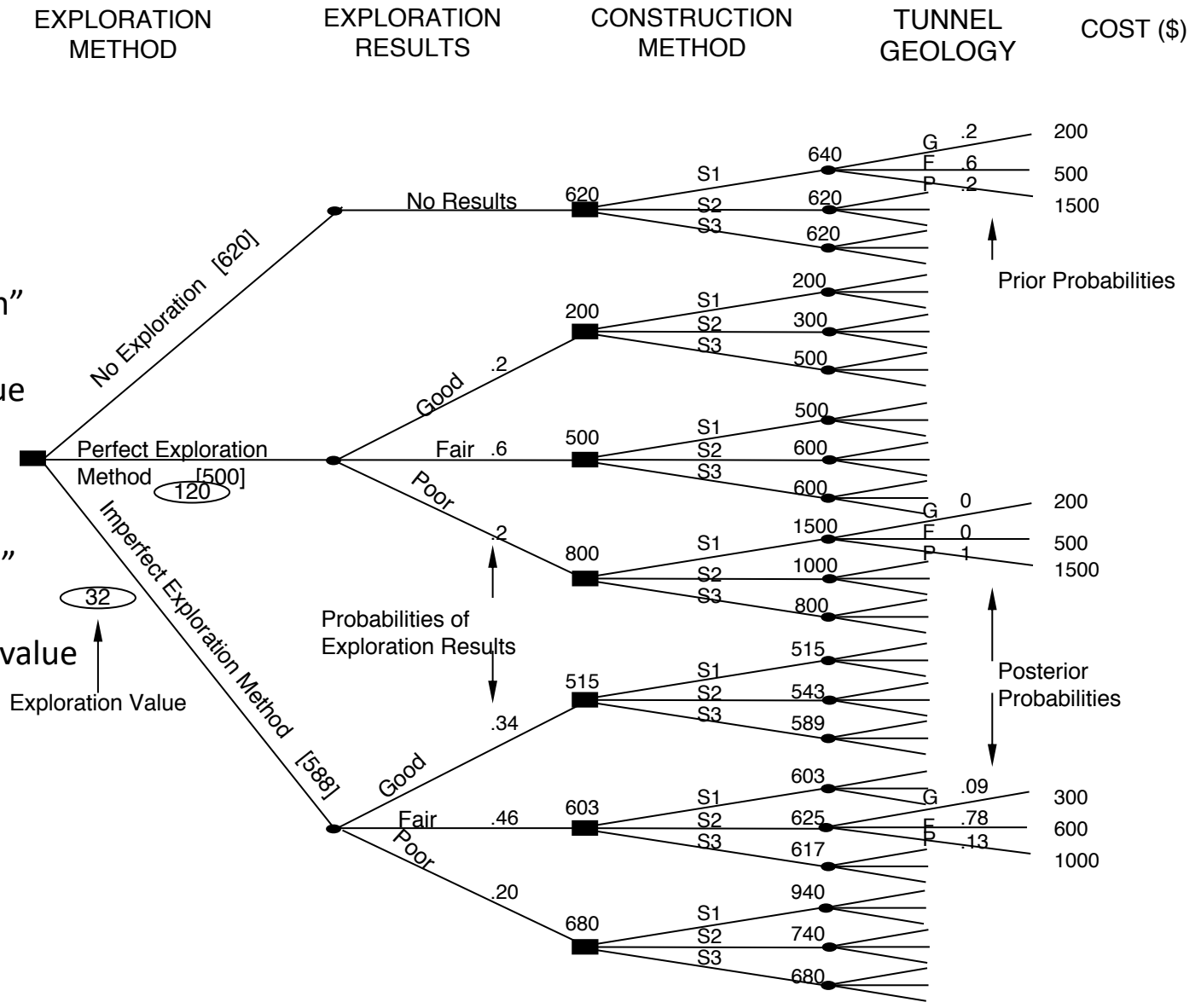
where

P^0	=	prior probability
P'	=	posterior probability
$P[A B]$	=	likelihood function
B_j	=	state of nature
A	=	new information

i.e.

$$\left[\begin{array}{l} \text{Posterior Probability} \\ \text{of } B_j \text{ given new} \\ \text{information } A \end{array} \right] = \left[\begin{array}{l} \text{Likelihood of the} \\ \text{new information} \\ \text{A, given } B_j \end{array} \right] \times \left[\begin{array}{l} \text{Prior Probability} \\ \text{of } B_j \end{array} \right] \times \left[\begin{array}{l} \text{Normalizing} \\ \text{Factor} \end{array} \right]$$

Updated Estimated Probability of Geology = Reliability of Exploration x Initially Estimated Probability of Geology



Difference between “no exploration” and “perfect exploration” = expected value of perfect information –EPI

Difference between “no exploration” and “imperfect exploration” = expected value of information –EVI

**If EVI (EPI) > Cost of Exploration
Then DO exploration**

“Virtual Exploration” - Exploration Decision Tree

Columbia Gas Storage Caverns-Multiple Caverns to Store 2000 MMCF
Different Combinations of Cavern Sizes and
Depths (2000 or 5000 feet below surface)

PUTTING EVERYTHING TOGETHER

Operation – Higher pressure at greater depth

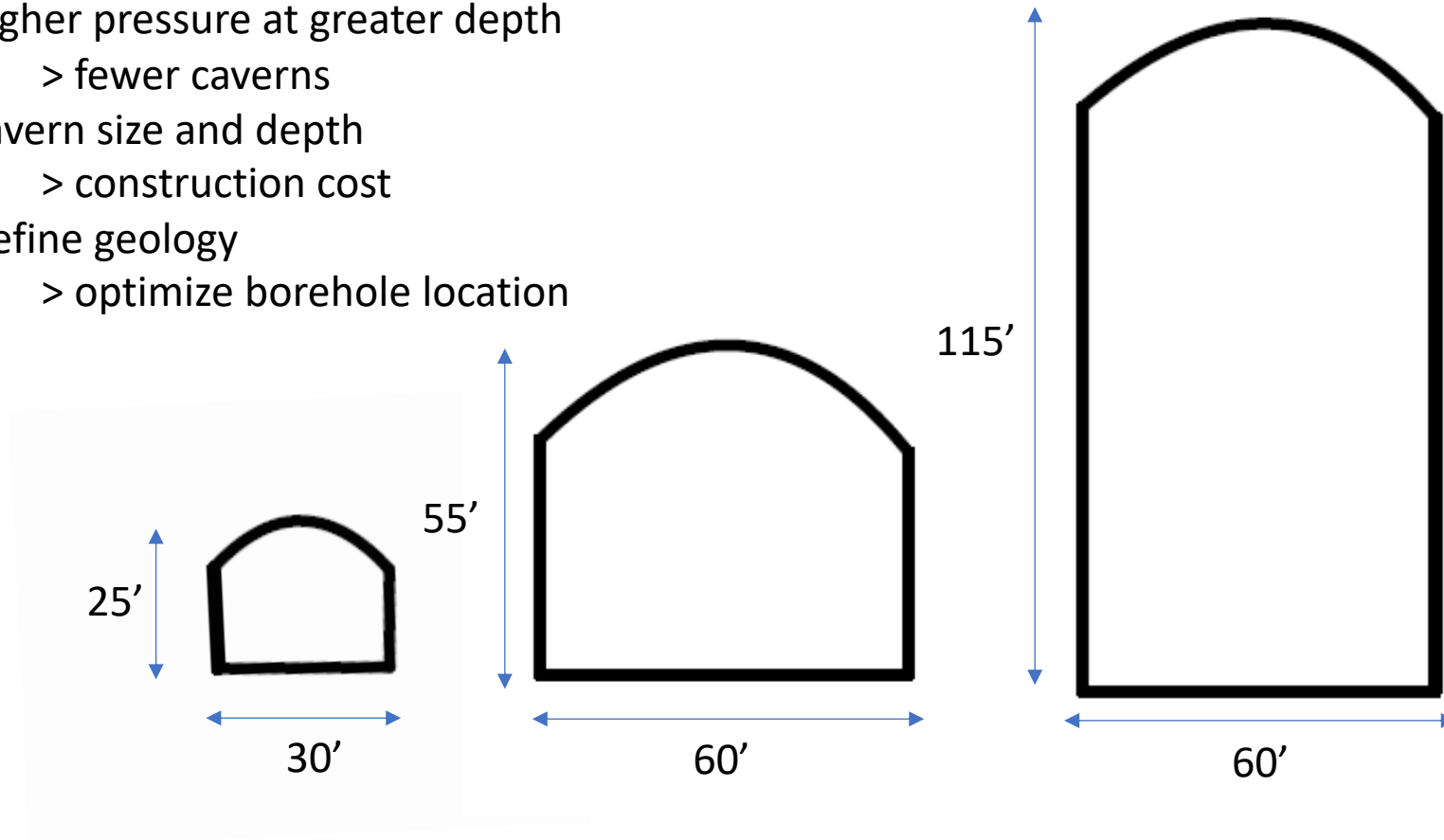
> fewer caverns

Construction – Cavern size and depth

> construction cost

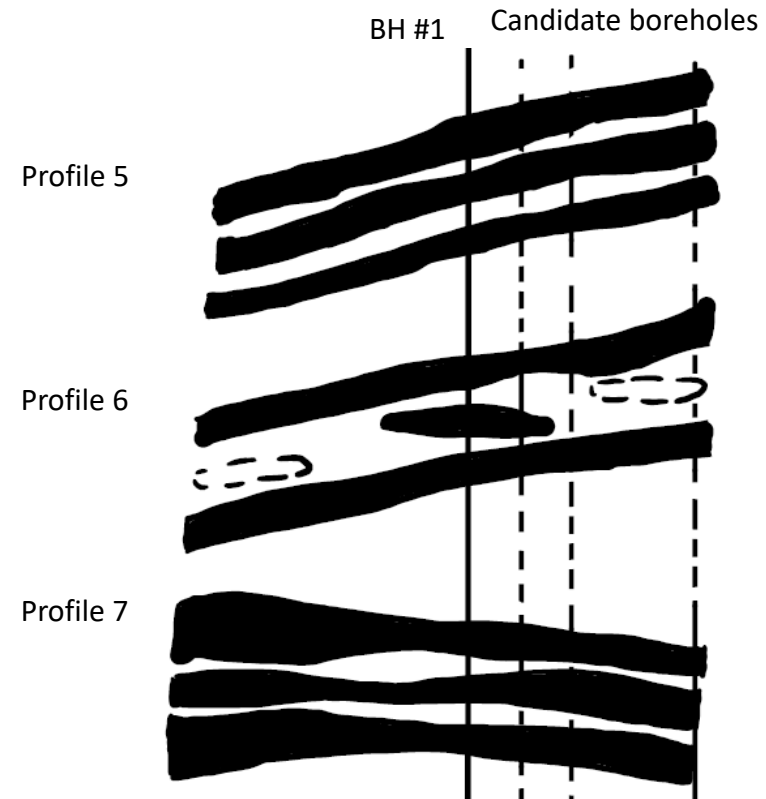
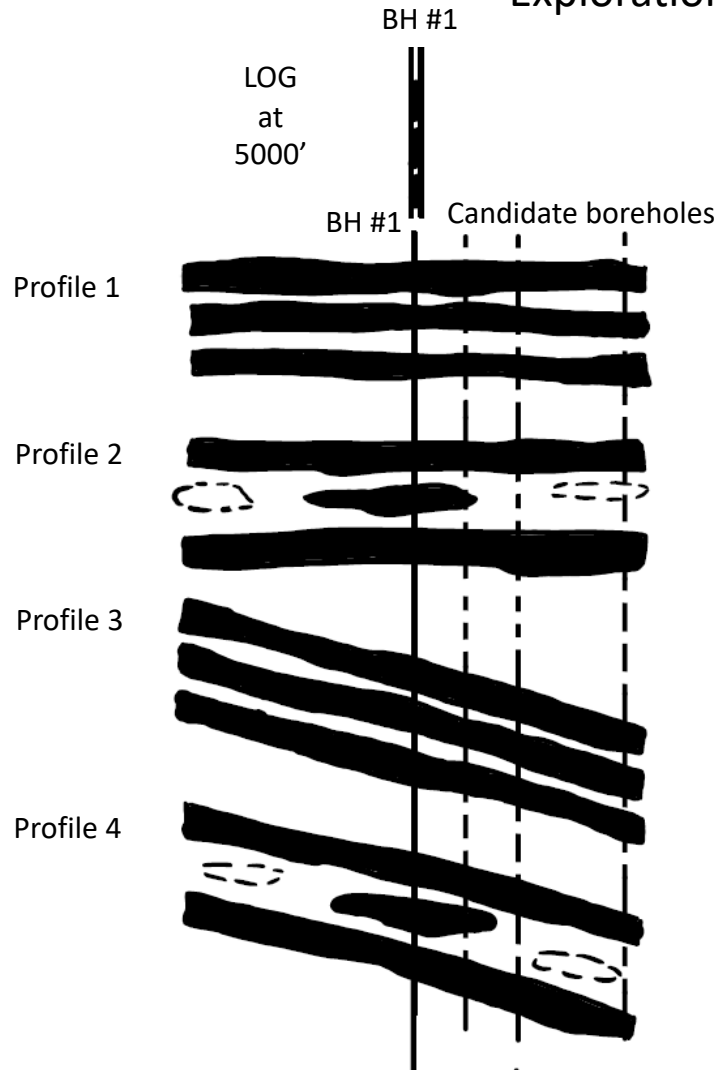
Exploration – Define geology

> optimize borehole location



Actions	Caverns Size	Capacity	Cavern Volume	Construction Costs for Different Geologies (in Million \$)				
				Excellent	Good	Fair	Poor	Very Poor
a ₁ Build 25' @ 2000'	42 caverns 2420' x 2370'	2000 MMCF	66.806 MMCF	87.4	131.1	174.8	218.5	262.2
a ₂ Build 55' @ 2000'	15 caverns 1530' x 1500'	2000 MMCF	66.806 MMCF	62.64	93.96	156.6	219.24	281.88
a ₃ Build 115' @ 2000'	11 caverns 1010' x 1020'	2000 MMCF	66.806 MMCF	53.66	107.32	187.81	241.47	321.96
a ₄ Build 25' @ 5000'	19 caverns 1030' x 590'	2000 MMCF	12.464 MMCF	49.11	98.22	147.33	196.44	245.55
a ₅ Build 55' @ 5000'	7 caverns 690' x 540'	2000 MMCF	12.464 MMCF	39.89	79.78	139.62	219.40	279.23
a ₆ Build 115' @ 5000'	5 caverns 535' x 300'	2000 MMCF	12.464 MMCF	36.53	91.33	64.39	237.45	238.77

Exploration Borehole 1 shows alternating layers of shale (black) and sandstone (white)
 Can be interpreted as seven different profiles



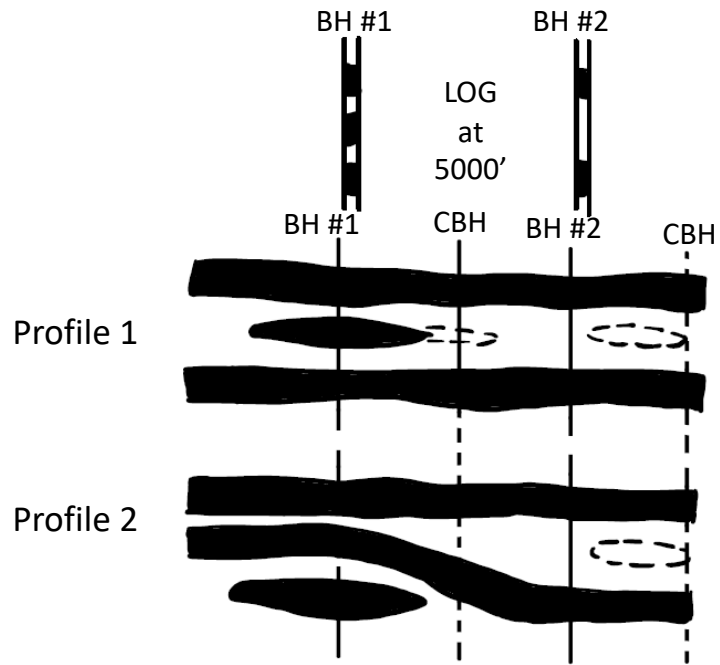
Use Preposterior Analysis to assess best location of second borehole

- 200 ft right EVI = 0
- 500 ft right EVI = \$ 0.7 million
- 1000 ft right EVI = \$ 3.1 million

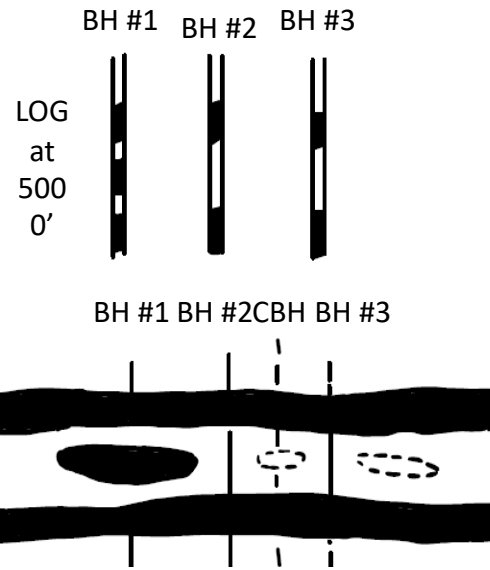
Preposterior Analysis for

Third Boring

Fourth Boring



500 ft right of boring 2 EVI = 0
 500 ft left of boring 2 EVI = \$ 1.4 million



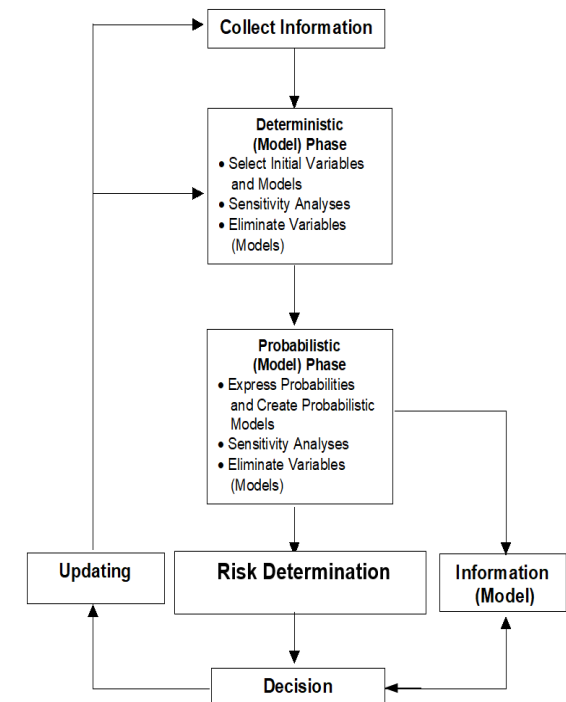
Between boring 2 and 3 EVI = 0

Then:

Do Borings

Use Information to reduce
 Uncertainty

Repeat:



To conclude

- Caverns in rock are and will be important for energy storage
- Operation and construction are complex
- Models have to reflect this complexity
- Operation and construction take place in uncertain conditions
- Models have to reflect uncertainty
- Decision making under uncertainty can be used to
 - Assess risk
 - Assess approaches to reduce uncertainty